

LINEAR GRINDING & POLISHING

With Portable In-Line Drum Sander Belts

Norton Coated Abrasive Cloth Belts
For weld takedown and linear scratch blending.



		BEST	BEST
		BLAZE R980P	RED HEAT R983
SIZE (W x L)	GRIT	PART #	PART #
1" x 11"	36	66261029382	66261149645
	60	66261044491	66261148472
	80	63642592716	66261148474
	120	—	66261145255
	180	—	66254404977
1" x 18-27/32"	36	66261149640	66261149641
	60	69957344922	66261148475
	80	69957344923	66261149643
	120	—	66261149644
	180	—	66261149646

Made-to-Order: ask your Norton representative for quote and current lead-time.
Minimum Order Qty: R980P = 200; R983 = 1,000

Norton NORaX Layered, Engineered-Abrasive Belts

For reducing blending steps, towards achieving a #4 and finer finish.



		BEST	BEST
		NORAX U936	NORAX U264
SIZE (W x L)	GRIT	PART #	PART #
1" x 11"	X100	66623337694	—
	X80	—	78072794601
	X65	66623396991	78072738649
	X45	—	78072797792
	X30	—	66261149651
1" x 18-27/32"	X100	77696087501	—
	X80	—	78072794536
	X65	77696087500	78072797781
	X45	—	78072797780
	X30	—	66261149652

Made-to-Order: ask your Norton representative for quote and current lead-time.
Minimum Order Quantity = 200

GRINDING & DEBURRING

With Coated Abrasive Products

Norton Fiber Discs

For fastest weld takedown.



		BEST
		BLAZE F980
SIZE (D x H)	GRIT	PART #
5" x 7/8"	24	69957398005
	36	69957398006
	50	69957398007
	60	69957398008
	80	69957398009
7" x 7/8"	120	66254409084
	24	69957398010
	36	69957398011
	50	69957398012
	60	69957398013
	80	69957398014
	120	66254411528

Minimum Order Quantity = 25

Norton Quick-Change Discs

For weld takedown on smaller welds and in smaller work envelopes.



		BEST	BEST
		BLAZE R980P	RED HEAT R983
		3-Ply HD Poly Type TR (Type II)	1-Ply Flexible Poly Type TR (Type II)
SIZE (DIAMETER)	GRIT	PART #	PART #
2"	36	66261162318	66261132730
	60	66261162322	66261132732
	80	66261162324	66261132733
	120	66261043386	—
3"	36	66261162328	66261132736
	60	66261162332	66261132738
	80	66261162334	66261132739
	120	66261043392	—

Minimum Order Quantity = 25

Norton Flap Discs

For weld takedown where maximum product life and fewer product changes are important.



		BEST	BEST
		BLAZE R980P	RED HEAT R983
		Type 27 Flat Plastic Back	Type 27 Flat Plastic Back
SIZE (D x H)	GRIT	PART #	PART #
4-1/2" x 7/8"	36	63642501865	66261132812
	60	66254400254	66261132814
	80	66254400255	66261132815
	120	—	66261132817
5" x 7/8"	36	—	66261132817
	60	66254400264	66261132819
	80	66254400265	66261132820
7" x 7/8"	36	63642501866	66261132839
	60	66254461060	66261132841
	80	66254461061	66261132842

Minimum Order Quantity = 10

GRINDING & BLENDING CORNERS

Coated Abrasive File Belts

For weld takedown and linear scratch blending.



		BEST	BEST
		BLAZE R980P	RED HEAT R983
SIZE (D x H)	GRIT	PART #	PART #
1/8" x 18"	60	66261080010	66261149653
	80	66261089120	66261149654
	120	66254475215	—
1/4" x 18"	60	69957347249	66261149771
	80	69957346155	66261149655
	120	66261085071	—
1/2" x 18"	60	69957398022	66261149657
	80	69957398023	66261149658
	120	66261041384	—
3/4" x 18"	60	69957398028	66261144380
	80	69957398029	66261142830
	120	66254464569	—

Blaze R980P Minimum Order Quantity = 50

Red Heat part #s are made-to-order: ask your Norton representative for quote and current lead-time.

Red Heat R983 Minimum Order Quantity = 200

Norton NORaX Layered, Engineered Abrasive File belts

For reducing blending steps, towards achieving a #4 and finer finish.



		BEST	BEST
		NORAX U936	NORAX U264
SIZE (W x L)	GRIT	PART #	PART #
1/8" x 18"	X100	66261149659	—
	X65	66261149660	—
	X80	—	66261149661
	X64	—	66261149662
	X45	—	66261149663
	X30	—	66261149665
	X16	—	66261149666
1/4" x 18"	X100	66623300262	—
	X65	66623335676	—
	X80	—	69957349044
	X64	—	66261023781
	X45	—	78072793569
	X30	—	66261149668
	X16	—	66261149667
1/2" x 18"	X100	66623300259	—
	X65	66254475243	—
	X80	—	69957349043
	X64	—	78072739448
	X45	—	66261042024
	X30	—	66261042025
	X16	—	66261042027

Made-to-order; ask your Norton representative for quote and current lead-time.
Minimum Order Quantity = 200

ID AND CONTOUR GRINDING & BLENDING

Coated Abrasive Flap Wheels

Blaze R920; ceramic abrasive; for coolest cut and greatest productivity



		BEST	GOOD
		BLAZE R920	NORTON R207
SIZE (D x T x 1/4" SHANK)	GRIT	PART #	PART #
1" x 1" x 1/4"	60	66261151170	63642502580
	80	66261151171	63642502581
	120	66261151172	63642502582
2" x 1" x 1/4"	60	66261151173	63642502600
	80	66261151174	63642502601
	120	66261151175	63642502602
3" x 1" x 1/4"	60	66261151176	63642502620
	80	66261151177	63642502621
	120	66261151178	63642502622

Minimum Order Quantity = 10

Coated Abrasive Spiral Bands

For smooth, chatter-free cutting and finishing.



		BEST	GOOD
		BLAZE R920	NORTON R265
SIZE (W x L)	GRIT	PART #	PART #
3/4" x 1"	40	—	66261146082
	60	66261146017	66261146083
	80	66261146018	66261146084
	120	66261146019	66261146085
1" x 1"	40	—	66261146086
	60	66261146021	66261146087
	80	66261146022	66261146088
	120	66261146023	66261146089
2" x 2"	40	—	66261146096
	60	66261146029	66261146097
	80	66261146030	66261146098
	120	66261146031	66261146099
3" x 3"	40	—	66261146100
	60	66261146033	66261146101
	80	66261146034	66261146102
	120	66261146035	66261146103

Minimum Order Quantity = 3/4"-2" = 100; 3" = 50



STAINLESS STEEL

PRODUCT GUIDE

DEBURRING & FINISHIING

With Non-Woven Products

Norton Bear-Text Non-Woven Surface Conditioning Discs

For initial blending of smaller welds, and blending marks from initial weld takedown.

		BETTER VORTEX RAPID PREP		GOOD RAPID PREP A/O
SIZE (DIAMETER) & TYPE (ROLL ON/OFF)	GRIT	PART #	PART #	
2" TR*	XCrsse	66623335326	66261016373	
	Crse	66623335414	66261009191	
	Med	66623335427	66261009190	
	Fine	66623325035	66623340077	
	VFN	66623335433	66261009189	
3" TR	XCrsse	66623335327	66261016994	
	Crse	66623335417	66261009194	
	Med	66623335430	66261017522	
	Fine	66623325038	66623340085	
	VFN	66623335437	66261009192	
5" x 7/8"	XCrsse	66623334975	66261090645	
	Crse	66623334946	66261008293	
	Med	66623334963	66261017124	
	Fine	66623334954	66254469132	
	VFN	6662333618	66623325943	

Minimum Order Quantity = 25. * Minimum Order Quantity = 50.

Norton Bear-Text Non-Woven Unified Quick-Change Discs

For deburring, blending, and cleaning.

		BETTER VORTEX RAPID BLEND		GOOD RAPID BLEND
		Engineered A/O TR (Type III)		Aluminum Oxide TR (Type III)
SIZE (D x T)	SPEC.	STD. PKG.	PART #	PART #
2" x 1/4"	2-3AM	60	66254428237	66261014897
	2SF	60	—	66261014889
	3SF	60	—	66261017306
	80 grit: A/O M	—	—	66261197510
3" x 1/4"	2-3 AM	40	66254428238	66261014898
	2SF	40	—	66261014890
	3SF	40	—	66261016005
	80 grit: A/O M	—	—	66261197496

Norton Bear-Text Non-Woven Depressed Center Unified Discs

For initial blending of smaller welds and reducing steps to achieve a #4 finish or finer.

		BETTER VORTEX RAPID BLEND		GOOD NEX RAPID BLEND
		Type 27 Fiberglass Back		Type 27 Fiberglass Back
SIZE (D x H)	SPEC.	PART #	PART #	
4-1/2" x 7/8"	5AM	66254429268	—	
	2AF	—	66261020547	
	2SVF	—	66261020546	

Minimum Order Quantity = 10

DEBURRING & FINISHIING

With Non-Woven Products

Norton Bear-Text Non-Woven Convolute Wheels

Series 4000: heavy deburring
Rapid Finish GP: deburring/
final finishing

		BEST RAPID FINISH GP 9SF		BETTER SERIES 4000 9SF
SIZE (D x T x H)	SPEC.	PART #	PART #	
6" x 1/2" x 1"	9SF	66261112985	66261004021	
6" x 1" x 1"	9SF	63642581587	66261004141	

MOQ: 1/2" = 4; 1" = 3

Norton Bear-Text Non-Woven Surface Conditioning Belts

For blending abrasive belt lines

BETTER: Vortex Rapid Prep RF: regular flex; best cut-rate.

GOOD: Rapid Prep XF: extra flexible; softer-acting

		BETTER VORTEX RAPID PREP RF		GOOD RAPID PREP A/O XF
SIZE (W x L)	GRIT	PART #	PART #	
3-1/2" x 15-1/2"	Crse	66623335042	66261055324	
	Med	66623335118	66254444576	
	Fine	66623333665	66623333452	
	VFN	66623335139	66261055326	

Minimum Order Quantity = 8

Non-Woven Bear-Text Surface Conditioning Flap Wheels with Arbor Holes

All Non-Woven: more conformable; for finishing.

Interleaf: more aggressive; for stock removal & finishing

		BETTER ALL NON-WOVEN FLAPS		BETTER INTERLEAF - 2 CLOTH:1 NW FLAP
SIZE (D X H)	GRIT	PART #	PART #	
4-1/4" x 2" x 5/8-11	A/O Crse	66261197490	—	
	A/O Med	66261197493	—	
	S/C Med	66261197494	—	
	80 grit: A/O M	—	66261197510	
	A/O Crse	66261197473	—	
4-1/4" x 4" x 5/8-11	A/O Crse	66261197482	—	
	A/O Med	66261197484	—	
	S/C Med	66261197484	—	
	80 grit: A/O M	—	66261197496	
	A/O Crse	66261197473	—	

Made-to-Order: ask your Norton representative for quote and current lead-time.

Minimum Order Quantity = 1

DEBURRING & FINISHIING

Norton Bear-Text Rapid Prep Non-Woven Surface Conditioning File Belts

For blending linear scratch patterns to achieve a #4 finish.

		GOOD RAPID PREP A/O XF	
SIZE (W x L)	GRIT	PART #	
1/4" x 18"	Crse	66261011420	
	Med	66261012524	
	Fine	66623333424	
1/2" x 18"	VFN	66623333511	
	Crse	66261055309	
	Med	66261055310	
	Fine	66623333426	
3/4" x 18**	VFN	66261055311	
	Crse	66261002111	
	Med	66261015808	
	Fine	66254490858	
	VFN	66261003622	

* Minimum Order Quantity = 12. Minimum Order Quantity = 24.

Norton Bear-Text Non-Woven Unified Discs & Wheels

For combining blending and finishing steps.

Vortex Rapid Blend: combines medium - fine steps in to one step

NEX Rapid Blend: smear-free finishes

		BETTER VORTEX RAPID BLEND		GOOD RAPID BLEND A/O
SIZE	(DENSITY/ABRASIVE/GRIT)	PART #	PART #	
Quick-Change Discs				
3" x 1/8" TR	5AM	66261093556	—	
3" x 1/4" TR	3AM	66254428238	—	
	9AM	77696074101	—	
	2SF	—	66261014890	
Unified Wheels				
6" x 1/4" x 1/2"	7AM	66254409845	—	
6" x 1/2" x 1/2"	2SF	—	66261004276	

Unified wheels are made-to-order; ask your Norton representative for quote & current lead-time. MOQ = 40 for TR discs; = 8 for 1/4" wheels; = 4 for 1/2" wheels

CUTTING-OFF & GRINDING

Quantum3: 100% ceramic abrasive; fastest cut-rate, highest MRR, contaminate-free, for highest productivity, lowest total cost

NorZon Plus: ceramic/zirconia abrasive blend: exceptional combination of life, cut rate

DiaLast: high-quality diamond abrasive provides extra-long life vs. conventional abrasive wheels

BlueFire: zirconia/aluminum oxide abrasive blend; 2-3 the life of aluminum oxide wheels; excellent performance/price ratio

BlueFire and Gemini INOX/SS: iron, sulfur and chlorine free

Portable Cut-Off Tool Small Diameter Straight Cut-Off Wheels (Type 01/41)

		BEST NORZON PLUS	BETTER BLUEFIRE	GOOD GEMINI LONG LIFE
SIZE (D x T x H)	PART #	PART #	PART #	
3" x .035" x 3/8"	66243510669	66252843174	66243537271	
3" x 1/16" x 3/8"	66243510671	66252843175	66243510648	
4" x .035" x 3/8"	66243510675	66252843173	66243537273	
4" x 1/16" x 3/8"	66243510677	66252843171	66243510657	
4" x .125" x 3/8"	66243510841	66252843172	66243510661	

Minimum Order Quantity = 25

Right Angle Grinder Straight “RightCut” Cut-off Wheels (Type 01/41)

		BEST NORZON PLUS	GOOD GEMINI INOX/SS
SIZE (D x T x H)	MOQ	PART #	PART #
4-1/2" x .045" x 7/8" 25	25	66252830730	66252841997*
7" x .045" x 7/8" 20	20	—	66252842000
7" x 1/16" x 7/8" 25	25	66252900652	—

* Gemini General-Purpose

Circular Saw Straight Cut-off Wheels (Type 01/41)

		BEST DIALAST	GOOD GEMINI
SIZE (D x T x H)	MOQ	PART #	PART #
7" x .060" x 7/8" 1	1	70184694055	—
7" x 1/16" x 5/8" 25	25	—	66252905957

Right Angle Grinder Depressed Center “RightCut” Cut-off Wheels (Type 27/42)

		BEST NORZON PLUS	GOOD GEMINI INOX/SS
SIZE (D x T x H)	MOQ	PART #	PART #
4-1/2" x .040" x 5/8-11 10	10	—	66252843227*
4-1/2" x .045" x 5/8-11 10	10	66252842006	66252841913
4-1/2" x .045" x 7/8" 25	25	66252843320	66252841912
7" x .045" x 7/8" 20	20	—	66252941918

* Gemini General-Purpose

Right Angle Grinder Depressed Center Grinding Wheels (Type 27)

		BEST QUANTUM3 GP	BEST NORZON PLUS GP	BETTER BLUEFIRE FC/INOX/SS	GOOD GEMINI INOX/SS
SIZE (D x T x H)	MOQ	PART #	PART #	PART #	PART #
4-1/2" x 1/4" x 5/8-11 10	10	66253370793	66252843326	66252843193	66252842032
4-1/2" x 1/4" x 7/8" 25	25	66253370794	66252843328	66252843192	66252842033
5" x 1/4" x 7/8 25	25	66253370796	66252843334	66252843196	66252842040
7" x 1/4" x 7/8" 20	20	66253370800	66252917880	66252843184	—
9" x 1/4" x 5/8-11" 10	10	66253370801	66253021634	66252843189	—
9" x 1/4" x 7/8" 20	20	66253370802	66253021633	66252843188	—

FC = Fast Cut; INOX/SS = Contaminate Free

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